

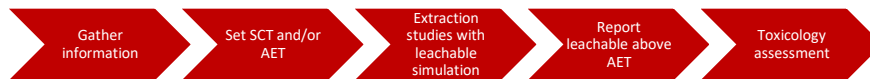
Extractable and Leachable Studies

Extractable and leachable (E&L) studies are an essential part of the pharmaceutical drug development process. Depending on the phase of product development and regulatory expectations, classical and accelerated approaches for E&L studies can be carried out at VelaLabs.

Classical E&L approach:



Accelerated E&L approach:



Both approaches are based on Quality by Design (QbD) principles. Depending on the information available, a risk analysis is carried out and a study plan is developed. The correct safety concern threshold (SCT) is selected and an analytical evaluation threshold (AET) is calculated from the SCT, the container parameters and the dosing regimen. Potential leachables are reported if they are above the AET. In the accelerated study design several steps are combined.

Automated solvent extractor (ASE) for extraction studies

